

Flame Retardant Thermoplastic Rubber



Flexible fume control duct in flame retardant thermoplastic rubber

Special Features

Specifically designed and constructed for welding environments
 Flexibility allows fit around tight corners and limited spaces
 Ideal for dust and fume removal
 Manufactured of UL 94V0 approved material

Applications

Welding fume exhaust
 High temperature fume control
 Smoke and dust control for manufacturing processes

Product Specifications

Temperature range: -40°F to +275°F, continuous, 300°F
 Standard length: 25 ft & 50 ft
 Standard diameters: 2" to 24"
 Standard color: black with orange wear strip
 *available with and without encapsulated wire

Size ID (in)	Min in. for 90° Bend	Bend Radius	Friction Loss Straight Run 100' (in Wg)	Friction Loss 90° 100' (in Wg)	Positive W. P. (PSIG)	Neg. W.P. (vacuum rating in Hg)	Wgt (per foot)	Crush Tests ½ ID (lbs per foot)
2"	8.0"	3.0"	1.68	1.8	8.5	26	0.33	790
3"	9.0"	3.5"	1.6	1.72	7.5	24	0.39	690
4"	11.5"	4.5"	1.3	1.43	7.3	20	0.49	500
5"	13.5"	5.5"	1.23	1.34	7.2	16	0.66	400
6"	14.5"	6.5"	1.2	1.32	7	12	0.77	375
8"	19.0"	8.5"	0.7	0.77	6.7	5	1	320
10"	21.0"	10.0"	0.68	0.75	5.5	4.5	1.12	290
12"	24.5"	11.5"	0.65	0.72	4.7	4	1.23	250

The above data is provided as a general guide only. Friction loss through flexible ducting is dependent on the diameter, length, values, inner wall surface, general duct construction and number of bends. Friction loss values were obtained using 100ft straight runs with an air velocity of 3,500 FPM

All hose and duct manufactured by Novaflex are warranted to be free from all defects in material and workmanship. It is impossible to test Novaflex hose and duct under all conditions to which they might be subjected in the field. It is therefore the buyer and/or end users' responsibility to test all Novaflex hose and duct under conditions that duplicate the service conditions prior to installation.

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